



Produtos para Industria Ltda.

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PCR - PARAFUSO CORPO RETIFICADO



Material	Aço Liga
Tratamento Térmico	Temperado
Dureza	40 ± 2 HRC
Fabricamos itens especiais de acordo com as suas especificações	

TABELA MILÍMETRO

D = Nominal	6	8	10	12	16	20	25
B = Rosca	M5X0,8	M6X1	M8X1,25	M10X1,5	M12X1,5	M16X2,0	M20X2,5
A = Cabeça	10,0	13,0	16,0	18,0	24,0	30,0	36,0
H = Altura Cabeça	4,5	5,5	7,0	8,0	10,0	14,0	16,0
T = Compr. Rosca	9,75	11,25	13,25	16,25	18,25	22,25	27,25
W = Chave	3,0	4	5	6	8	10	12,0
L = Comprimento							
10	VS 6010						
12	VS 6012	VS 8012					
16	VS 6016	VS 8016	VS 10016	VS 12016			
20	VS 6020	VS 8020	VS 10020	VS 12020			
25	VS 6025	VS 8025	VS 10025	VS 12025			
30	VS 6030	VS 8030	VS 10030	VS 12030	VS 16030		
35	VS 6035	VS 8035	VS 1035	VS 12035	VS 16035		
40	VS 6040	VS 8040	VS 10040	VS 12040	VS 16040	VS 20040	
45	VS 6045	VS 8045	VS 10045	VS 12045	VS 16045	VS 20045	
50	VS 6050	VS 8050	VS 10050	VS 12050	VS 16050	VS 20050	VS 25050

55		VS 8055	VS 10055	VS 12055	VS 16055	VS 20055	VS 25055
60		VS 8060	VS 10060	VS 12060	VS 16060	VS 20060	VS 25060
65		VS 8065	VS 10065	VS 12065	VS 16065	VS 20065	VS 25065
70		VS 8070	VS 10070	VS 12070	VS 16070	VS 20070	VS 25070
80			VS 10080	VS 12080	VS 16080	VS 20080	VS 25080
90			VS 10090	VS 12090	VS 16090	VS 20090	VS 25090
100			VS 100100	VS 120100	VS 160100	VS 200100	VS 250100
120			VS 100120	VS 120120	VS 160120	VS 200120	VS 250120

TABELA POLEGADA

D	Nominal	1/4	5/16	3/8	1/2	5/8	3/4
		máx	6,30	7,88	9,47	12,65	15,82
	mín.	6,25	7,84	9,42	12,60	15,77	18,95
A = Cabeça	máx	9,53	11,12	14,27	19,05	22,22	25,40
	mín	9,07	10,64	13,79	18,52	21,67	24,82
B = Rosca		10-24	1/4-20	5/16-18	3/8-16	1/2-13	5/8-11
H = Altura Cabeça	máx	4,76	5,56	6,35	7,94	9,53	12,70
	mín	4,49	5,31	6,10	7,67	9,27	12,45
T = Compr. Rosca	máx	9,53	11,12	12,70	15,87	19,05	22,22
	mín	9,03	10,62	12,20	15,37	18,55	21,72
W = Chave Nominal		3,18	3,97	4,76	6,35	7,94	9,53
L± 0,10 = Comprimento							
3/8		VS 6510	VS 7510	VS 9510			
1/2		VS 6512	VS 7512	VS 9512	VS 12712		
3/4		VS 6520	VS 7520	VS 9520	VS 12720	VS 15820	
1''		VS 6525	VS 7525	VS 9525	VS 12725	VS 15825	
1.1/4		VS 6530	VS 7530	VS 9530	VS 12730	VS 15830	VS 19030
1.1/2		VS 6540	VS 7540	VS 9540	VS 12740	VS 15840	VS 19040
1.3/4		VS 6545	VS 7545	VS 9545	VS 12745	VS 15845	VS 19045
2''		VS 6550	VS 7550	VS 9550	VS 12750	VS 15850	VS 19050
2.1/4				VS 9555	VS 12755	VS 15855	VS 19055
2.1/2				VS 9560	VS 12760	VS 15860	VS 19060
3''				VS 9575	VS 12775	VS 15875	VS 19075
3.1/4				VS 9580	VS 12780	VS 15880	VS 19080
3.1/2				VS 9590	VS 12790	VS 15890	VS 19090
4''				VS 95100	VS 127100	VS 158100	VS 190100